

\* FILTRATION → The process of purifying water by passing it through a bed of sand or other fine granular material, is called filtration.

→ The filters are used for this purpose. The sand required for filtration should have the following properties.

(a) It should be free from clay, loam, lime and organic matter.

(b) It should be of uniform size and nature.

(c) It should not be very fine nor too coarse.

(d) It should be resistant and hard.

(e) It should not lose weight - more than 5% when placed in hydrochloric acid for 24 hours.

→ It may be noted that the rate of filtration reduces when the water is filtered through a bed of very fine sand.

→ The effective size of sand particles varies from 0.30 to 0.50 mm and uniformity coefficient from 1.30 to 1.75.

### \* Theory of filtration

→ The filters, in fact, purify the water under four different processes.

① Mechanical Straining → The suspended particles present in water and which are of bigger size than the size of the voids in the sand layer of the filter, cannot pass through these voids and get arrested in them. The resultant water will, therefore, be free from them.

→ Most of the particles are removed in the upper layers. The arrested particles including the clots form a ~~mat~~ mat on the top of the filter which further helps in straining.

11) Flocculation and Sedimentation → It has been

found that the bitlers are able to remove even particles of size smaller than the size of the voids present in the filter. This fact may be explained by assuming that the void spaces act like tiny coagulation-sedimentation tank. The colloidal matter arrested in these voids is a gelatinous mass and therefore, attract other finer particles. These finer particles thus settle down in the voids and get removed.

12) Biological metabolism → certain micro-organisms and bacteria are generally present in the voids of the bitlers. They may either reside initially as coatings over sand grains or they may be caught during the initial process of filtration. Nevertheless, these organisms require organic impurities (such as algae, plankton etc) as their food for their survival. These organisms, therefore, utilise such organism impurities and convert them into harmless compounds by the process of biological metabolism.

(13) Electrolytic changes → the purifying action of bitler can also be explained by the theory of ionisation. Acc. to this theory a filter helps in purifying the water by changing the chemical character of water.

→ The sand grains of the filter media or impurities in water carry electrical charges of opposite nature. When these oppositely charged particles and the impurities come in contact with each other, they neutralise each other, therefore changing the character of the water and making it pure.

\* Types of filters and their classifications.

There are mainly three types of filters

- (i) slow sand filters
- (ii) Rapid gravity filters
- (iii) pressure filters.

→ However, when classified on the basis of the rate of their filtration, the filters can be divided as follows.

