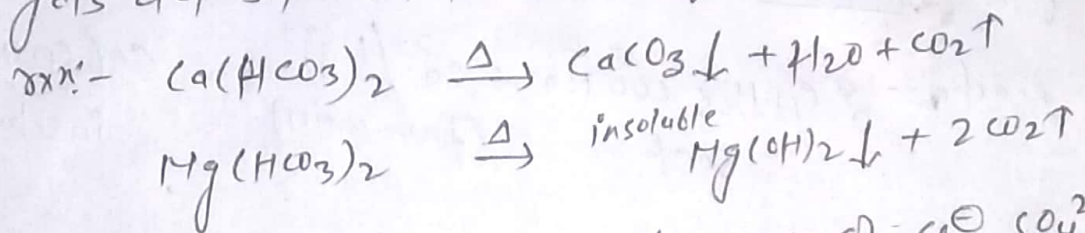


* Types of hardness:-

- (i) Temporary hardness (ii) permanent hardness.

(i) Temporary hardness is due to presence of bicarbonate of Ca, Mg and carbonate of Fe. (also called as carbonate hardness)

It can be easily removed by boiling the water, which convert bicarbonate into insoluble carbonate or hydroxide, which gets deposited at the bottom of vessel.

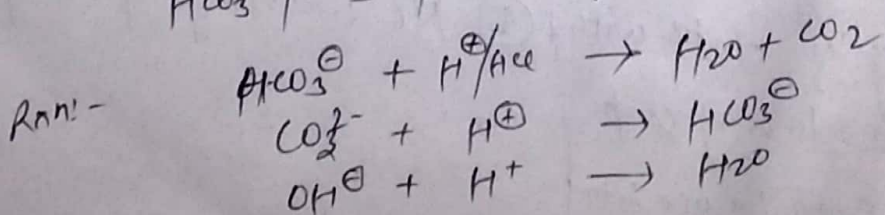
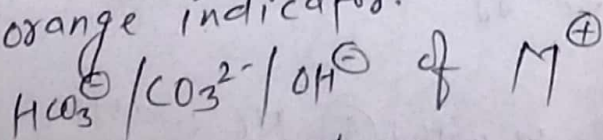


(ii) Permanent hardness:- Due to presence of Cl^- , SO_4^{2-} of Ca, Mg, Fe and other heavy metals. (non-carbonate hardness, which can't be removed by just boiling the water, but removed by chemical methods like

- Lime-soda method
- Zeolite process
- Ion-exchange process.

* Alkaline and Non-alkaline hardness:-

It is Bicarbonate, carbonate and hydroxy of hardness producing cations. This is determined by titration of H₂O with HCl using methyl orange indicator.



For numericals of water

(3)

① ppm (part per million) 1 ppm means 1 part in 10^6 part
 • $1 \text{ ppm} = 1 \text{ part of } \text{CaCO}_3 \text{ equivalent hardness in } 10^6 \text{ part of } \text{H}_2\text{O}$

• 1 mg/L

$1 \text{ Kg} = 1000 \text{ g}$

$1 \text{ g} = 1000 \text{ mg}$

$\therefore 1 \text{ Kg} = 10^6 \text{ mg}$

• $1 \text{ mg/L} = 1 \text{ ppm}$

② Calcium carbonate Equivalent:-

$\text{CaCO}_3 = [40 + 12 + (16 \times 3)] = 40 + 12 + 48 = 100$

= Molecular wt of $\text{CaCO}_3 = 100$

Eg. wt. of $\text{CaCO}_3 = \frac{\text{M.wt}}{\text{n-factor}}$

$= \frac{100}{2} = 50$ | n-factor = (charge of cation on anion)

• Eg. of $\text{CaCO}_3 = \frac{\text{wt of hardness producing substance}}{\text{Eg. wt of } \text{CaCO}_3} \times \text{Eg. wt of } \text{CaCO}_3$

• $\left\{ \text{Eg. of } \text{CaCO}_3 = \frac{\text{wt. of hardness substance (in mg/L) or ppm}}{\text{Eg. wt of } \text{CaCO}_3} \times 50 \right\}$

• $\left\{ \text{Where as equivalent wt of hardness producing substance} = \frac{\text{M.wt}}{\text{n-factor}} \right\}$

Examples:- $\text{Ca}(\text{HCO}_3)_2 \Rightarrow \text{M.wt} = 40 + 2 + 24 + 96 \Rightarrow 162$

$\text{Eg. wt} = \frac{162}{2} = 81$

n-factor = total (+ve) charge or total -ve charge or cation or anion part of compound.

$\text{CO}_3^{2-} \Rightarrow \text{Eg. wt of } \text{CO}_3^{2-} = \frac{60}{2} = 30$

" $\text{OH}^- = \frac{17}{1} = 17$

$\text{FeSO}_4 \cdot 7\text{H}_2\text{O} = \frac{278}{2} = 139$

$\text{H}^+ = \frac{1}{1} = 1$

$\text{HCl} = \frac{1 + 35.5}{1} = 36.5$

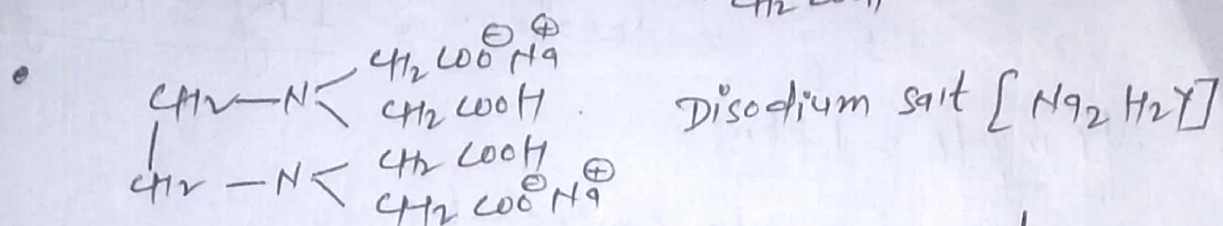
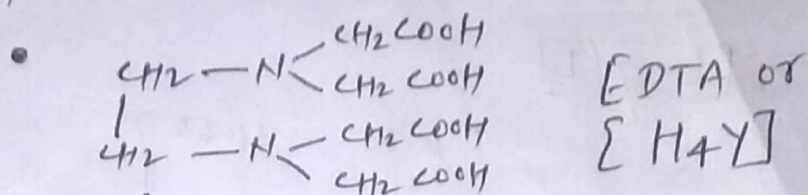
Determination of Hardness

(4)

(i) EDTA method

(ii) Soap titration method

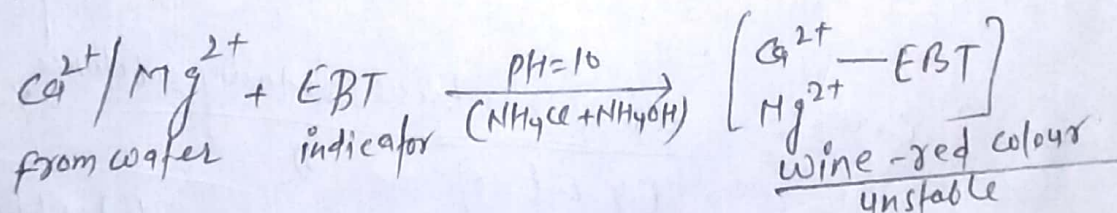
• EDTA :- Ethylene Diamine Tetra-acetic Acid



• Generally Disodium salt of EDTA is used.

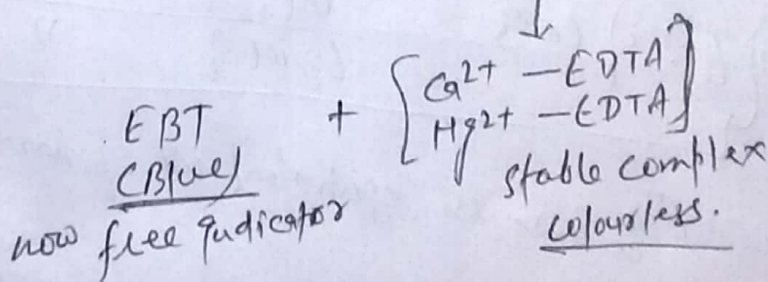
• Theory for titration with EDTA:-

$\text{Ca}^{2+}/\text{Mg}^{2+}$ present in water forms a complex with EDTA, EBT Indicator is used in titration at $\text{pH}=10$, 1st EDTA



wine-red colour
unstable

↓ when EDTA added



stable complex
colourless.

Q. Sample of water contains 204 mg of CaSO_4 per litre (5)
calculate hardness in terms of CaCO_3 equivalent.

soln:- CaCO_3 equivalent = $\frac{\text{wt of substance causing hardness}}{\text{Eq. wt}} \times 50$
(in terms of hardness)

$$= \frac{204}{68} \times 50$$

$$= 150 \text{ mg}$$

CaSO_4
 $\text{Mol. wt} = 40 + 32 + 64 = 136$
 $\text{Eq. wt} = \frac{136}{2} = 68$
 total +ve charge on cation

or, 150 mg in 1L

or, 150 mg in $10^6 \mu\text{L}$

or 150 ppm

$$1\text{L} = 1000 \text{ mL}$$

$$1 \text{ mL} = 1000 \text{ micro L}$$

$$\therefore 1\text{L} = 10^6 \mu\text{L}$$

{ mg per μL , g per mL, kg per L के साथ करें }

$$10^6 \text{ ppm} = 10^6 \mu\text{L}$$

(2) How many gram of MgCl_2 dissolved in 1 litre, giving
190 ppm of hardness.

soln:- CaCO_3 equivalent = $\frac{\text{wt}}{\text{Eq. wt}} \times 50$

MgCl_2
 $24 + (35.5 \times 2)$
 $24 + 71 = 95$
 $\text{Eq. wt of } \text{MgCl}_2$
 $\frac{95}{2}$

$$190 \text{ ppm} = \frac{\text{wt}}{95/2} \times 50$$

$$190 = \frac{\text{wt}}{95/2} \times 50$$

$$\text{wt} = 190 \times \frac{95}{2} \times \frac{1}{50} = 180.5 \text{ mg of } \text{MgCl}_2 \text{ present}$$

• in gm $\Rightarrow \frac{180.5 \text{ mg}}{1000} = 0.1805 \text{ g} \quad | \quad 1 \text{ gm} = 1000 \text{ mg}$

Q. Sample of water having $\text{Ca}(\text{HCO}_3)_2 = 4 \text{ mg}$
 $\text{Mg}(\text{HCO}_3)_2 = 6 \text{ mg}$
 $\text{CaSO}_4 = 8 \text{ mg}$
 $\text{MgSO}_4 = 10 \text{ mg}$

(6)

calculate temporary, and permanent and total hardness of water in ppm.

Note Temporary hardness is due to presence of bicarbonate/ HCO_3^-
 permanent " " SO_4^{2-} and Cl^- of M

$$\therefore \text{Temporary Hardness} \Rightarrow$$

$$= \text{Ca}(\text{HCO}_3)_2 + \text{Mg}(\text{HCO}_3)_2$$

$$= \left(\frac{4}{81} \times 50 \right) + \left(\frac{6}{73} \times 50 \right)$$

$$= 2.469 + 4.109$$

$$= \boxed{16.578 \text{ ppm}}$$

$$\therefore \text{permanent Hardness} : \text{CaSO}_4 + \text{MgSO}_4$$

$$= \left(\frac{8}{68} \times 50 \right) + \left(\frac{10}{60} \times 50 \right)$$

$$= 5.882 + 8.333$$

$$= \boxed{14.215 \text{ ppm}}$$

$$\therefore \text{Total hardness} = \frac{16.578}{14.215} = 20.793 \text{ ppm}$$

$$\begin{aligned} & \times \text{Ca}(\text{HCO}_3)_2 \\ & \downarrow \\ & 40 + 2 + 24 + 96 = 162 \\ & \therefore \text{Eq. wt} = 162/2 = \boxed{81} \end{aligned}$$

$$\begin{aligned} & \times \text{Mg}(\text{HCO}_3)_2 \\ & 24 + 2 + 24 + 96 = 146 \\ & \therefore \text{Eq. wt} = 146/2 = \boxed{73} \end{aligned}$$

$$\begin{aligned} & \times \text{CaSO}_4 \\ & 40 + 32 + 64 = 136 \\ & \therefore \text{Eq. wt} = \frac{136}{2} = \boxed{68} \end{aligned}$$

$$\begin{aligned} & \times \text{MgSO}_4 = 24 + 32 + 64 \\ & 120 \\ & \therefore \text{Eq. wt} = 120/2 = \boxed{60} \end{aligned}$$

Note Relation b/w various unit
 $\boxed{1 \text{ ppm} = 1 \text{ mg/L} = 0.1^\circ \text{Fr}}$ Fr = Degree French.