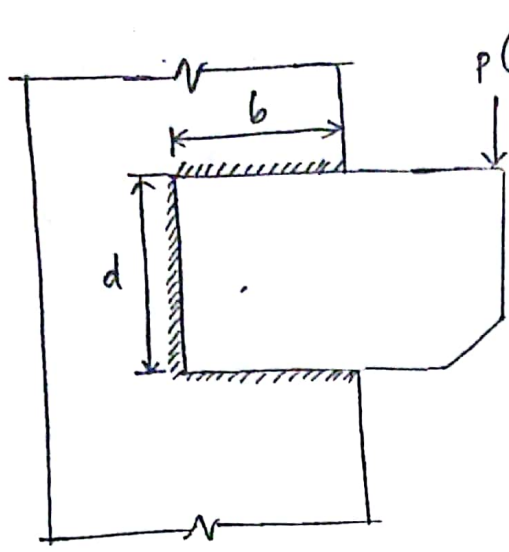
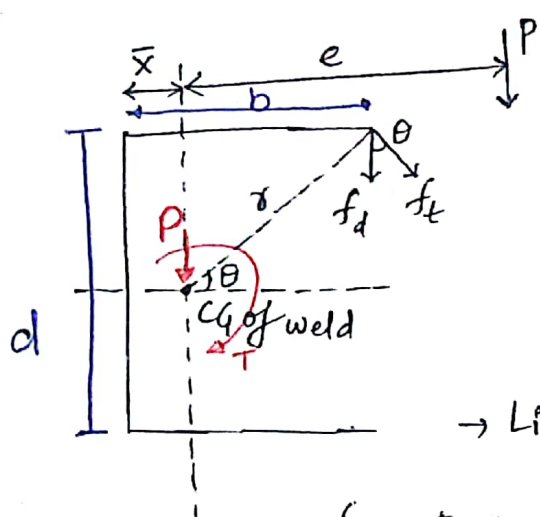


⇒ Eccentric Connection using welding ;

Case I ; Fillet weld subjected to direct load & Torsional moment



Size of weld $\rightarrow S$
 $t_f = KS = 0.7S$

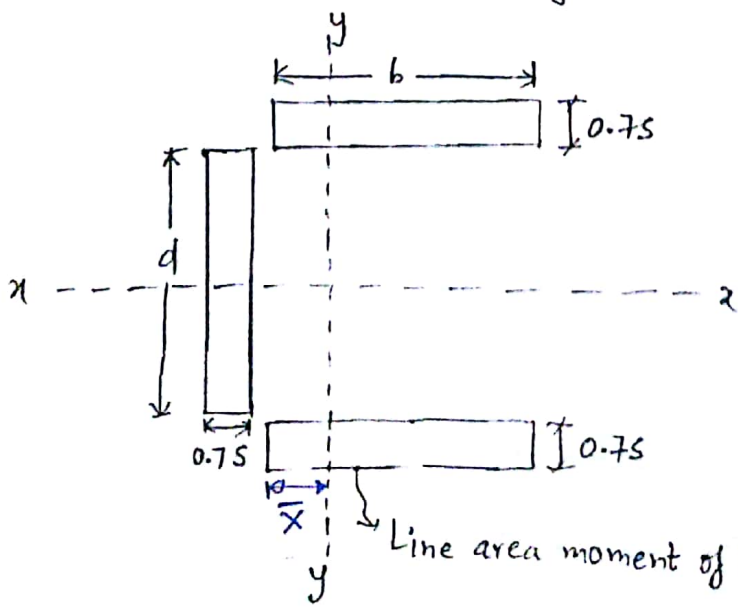


$f_d \rightarrow$ direct shear stress
 $f_d = \frac{P}{dx t_f + 2bt_f} = \frac{P}{(d+2b) \times 0.7S}$

\rightarrow Line of action of f_d is parallel to direct load

$f_t \rightarrow$ torsional shear stress

$f_t = \frac{Ty}{J}$, $T = Pe$



Line area moment of inertia about its own axis is neglected.

$J \rightarrow$ Polar moment of inertia

$$J = I_{xx} + I_{yy}$$

$$I_{xx} = 2b \times 0.75 \times \left(\frac{d}{2}\right)^2 + 0.75 \times \frac{d^3}{12}$$

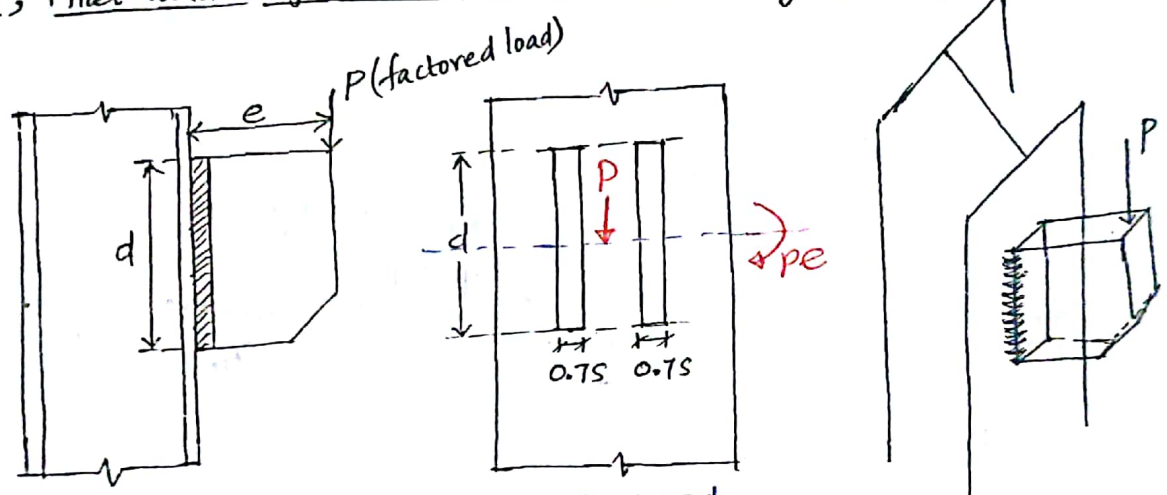
$$I_{yy} = 2 \left(0.75 \frac{b^3}{12} + 0.75 b \left(\frac{b}{2} - \bar{x}\right)^2 \right) + d \times 0.75 \times \bar{x}^2$$

\rightarrow Direction of f_t will be perpendicular to the line joining C.G. of weld with the point under consideration, and it will be in the same sense as that of the applied moment (P e)

$f_r \rightarrow$ resultant shear stress

$$\rightarrow f_r = \sqrt{f_d^2 + f_t^2 + 2 f_d f_t \cos \theta} \leq \frac{f_u}{\sqrt{3} \gamma_{mw}}$$

Case II ; Fillet weld subjected to direct load & Bending moment



$q \rightarrow$ shear stress on weld due to load 'P' ; $q = \frac{P}{2 d t_e}$

$$q = \frac{P}{2 \times 0.75 d}$$

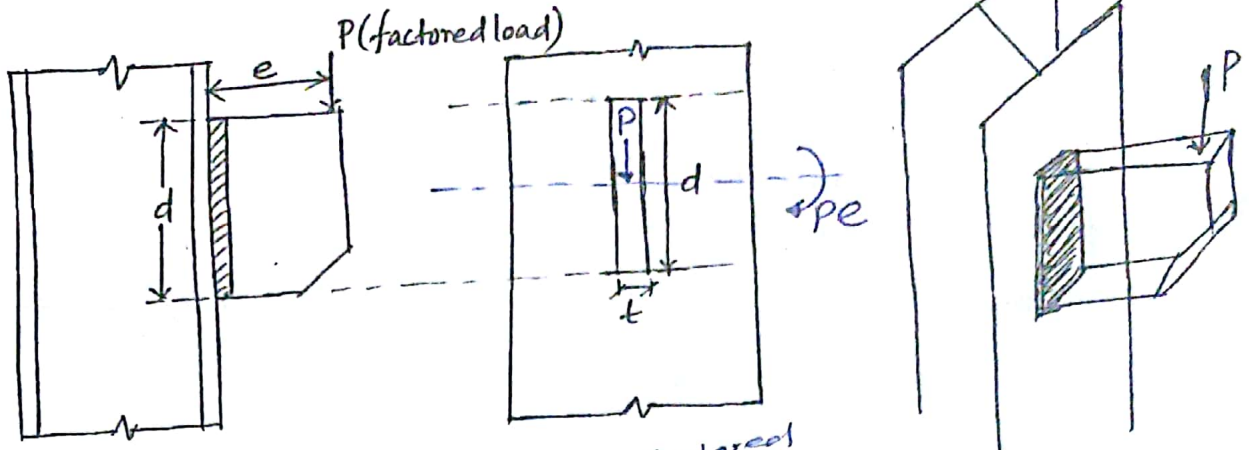
$f_a \rightarrow$ normal stress in weld due to bending moment - (Pe)

$$f_a = \frac{M y}{I} = \frac{P e \times \frac{d}{2}}{2 \times \frac{0.75 d^3}{12}}$$

$f_e \rightarrow$ equivalent stress , $f_e \neq f_{wd} \Rightarrow f_e \leq f_{wd}$

$$\rightarrow f_e = \sqrt{f_a^2 + 3 q^2} \leq \frac{f_u}{\sqrt{3} \gamma_{mw}}$$

Case III ; Butt weld subjected to direct load & Bending moment



$q \rightarrow$ ^{direct} Shear stress on weld due to load P

$$q = \frac{P}{dt}$$

$f_b \rightarrow$ Bending stress

$$f_b = \frac{My}{I} = \frac{Pe \times \frac{d}{2}}{\frac{td^3}{12}}$$

$f_e \rightarrow$ equivalent stress

$$\rightarrow f_e = \sqrt{f_b^2 + 3q^2} \leq \frac{f_y}{\gamma_{mo}}$$

For safety

$$f_e \leq \frac{f_y}{\gamma_{mo}}$$

where $\gamma_{mo} = 1.1$

$\rightarrow f_e$ as calculated above should not exceed the values allowed for the parent metal

Note :-

\rightarrow from maximum distortion energy theory in 2D.

$$\sigma_x^2 + \sigma_y^2 - \sigma_x \sigma_y + 3\tau_{xy}^2 \leq f_y^2$$

for butt weld ; $\sigma_x = f_b$, $\tau_{xy} = q$, $\sigma_y = 0$

$$\therefore \sqrt{f_b^2 + 3q^2} \leq f_y$$

Note \rightarrow For design depth of bracket plate is adopted using the following relation ;

i) for Butt weld ;

$$d = \sqrt{\frac{6M}{t f_b}} ; f_b = \frac{f_y}{\gamma_{mo}} \quad \gamma_{mo} = 1.1$$

1) For fillet weld;

$$d = \sqrt{\frac{6M}{2t_f f_{wd}}} ; f_{wd} = \frac{0.8 f_u}{\sqrt{3} \gamma_{mw}} \text{ \& } t_f = 0.75$$

→ A reduced value of about 80% should be used to account for the effect of direct shear force.